

|  |  |  |           |                           |  |  |
|--|--|--|-----------|---------------------------|--|--|
| <b>CHAMPION</b>                              | R Series 20, 25, 30HP  |  |           | Eng. Data Sheet: CP-R7-V2 |  |  |
|  | Engineering Data Sheet   |  |           | Date: 7/25/2019           |  |  |
|  | Air Cooled, 60Hz   |  |           | Supersedes: CP-R7-V1      |  |  |
| <b>Model Number</b>                          | <div style="display: flex; justify-content: space-around; text-align: center;"> <span>BR20</span> <span>HR20-12</span> <span>HR20-24</span> <span>HR20D-24</span> <span>BR25</span> <span>HR25-12</span> <span>HR25-24</span> <span>HR25D-24</span> <span>BR30</span> <span>HR30-12</span> <span>HR30-24</span> <span>HR30D-24</span> </div> |  |           |                           |  |  |
| <b>Configurator Number</b>                   | R2-30A   |  |           |                           |  |  |
| <b>Description</b>                           | <b>Units</b>   | <b>Product Data</b>                                    |           |                           |  |  |
| <b>Compressor Pump</b>                       |  |  |           |                           |  |  |
| Pump Model                                   | na   | R70A   |           |                           |  |  |
| Number of Cylinders                          | na   | 4  |           |                           |  |  |
| Bore & Stroke                                | in.  | 6-1/4 (2) & 3-1/4(2) x 4                               |           |                           |  |  |
| Flywheel                                     | OD in.   | 22   |           |                           |  |  |
| Pulley 125 PSIG                              | OD in.   | 8.95   | 11.35     |                           |  |  |
| Pulley 175 PSIG                              | OD in.   | 8.35   | 9.75      | 11.4                      |  |  |
| Number of Stages                             | na   | 2  |           |                           |  |  |
| Lubrication                                  | na   | Splash Lubricated                                      |           |                           |  |  |
| Oil Capacity                                 | qt.  | 6-1/3  |           |                           |  |  |
| Oil Type                                     | na   | AEON AC-HC, ISO 100 Non-Detergent Industrial Lubricant |           |                           |  |  |
| Number of Belt Grooves                       | na   | 3  |           |                           |  |  |
| Belt Section                                 | na   | B  |           |                           |  |  |
| Crankcase                                    | na   | Cast Iron  |           |                           |  |  |
| Bearings                                     | na   | Tapered Roller   |           |                           |  |  |
| Cylinder                                     | na   | Cast Iron  |           |                           |  |  |
| Piston 1st Stage                             | na   | Aluminum Alloy   |           |                           |  |  |
| Piston 2nd Stage                             | na   | Cast Iron  |           |                           |  |  |
| Valves                                       | na   | Disc Valves  |           |                           |  |  |
| Intake Filter                                | na   | 5 Micron   |           |                           |  |  |
| <b>Main Drive Motor (1)</b>                  |  |  |           |                           |  |  |
| Drive Motor Nominal Power                    | hp(kW)   | 20 (14.9)  | 25 (18.6) | 30 (22.4)                 |  |  |
| Voltage (2)                                  | na   | 208/230/460/575  |           |                           |  |  |
| Phase  | na   | 3  |           |                           |  |  |
| Drive Motor Speed                            | rpm  | 1800   |           |                           |  |  |
| Service Factor                               | na   | 1.15   |           |                           |  |  |
| Motor Insulation Class                       | na   | F  |           |                           |  |  |
| Drive Motor Full Load Current - 208/3/60 (3) | amps   | 59.4   | 74.8      | 88.0                      |  |  |
| Drive Motor Full Load Current - 230/3/60 (3) | amps   | 54   | 68        | 80.0                      |  |  |
| Drive Motor Full Load Current - 460/3/60 (3) | amps   | 27   | 34        | 40.0                      |  |  |
| Drive Motor Full Load Current - 575/3/60 (3) | amps   | 22   | 27        | 32.0                      |  |  |
| Wire Size - 208/3/60 (3,4,5)                 | awg  | 3 (1/0)  | 2 (3/0)   | 1 (4/0)                   |  |  |
| Wire Size - 230/3/60 (3,4,5)                 | awg  | 4 (1/0)  | 2 (2/0)   | 1 (4/0)                   |  |  |
| Wire Size - 460/3/60 (3,4,5)                 | awg  | 8 (4)  | 6 (3)     | 6 (2)                     |  |  |
| Wire Size - 575/3/60 (3,4,5)                 | awg  | 10 (6)   | 8 (4)     | 8 (4)                     |  |  |

- 1) Main Drive Motor performance is based off the standard ODP motor.
- 2) Compressors are voltage specific and must be specified at time of order.
- 3) The amp draws and wire size provided are off general NEC guidelines. For proper breaker and fuses please consult a licensed electrician or electrical contractor.
- 4) Copper wire, 75°C (167°F) maximum temperature rating, 30°C (86°F) ambient temperature
- 5) Values in ( ) is for incoming power line on duplex units.

|                                  |  |                     |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
|----------------------------------|--|---------------------|------------|-------|--------|-------|----------------------------------|-------|--------|------|------------|-------|------|-------|--|
| <b>CHAMPION</b>                  | <b>R Series 20, 25, 30HP</b>   |                     |            |       |        |       | <b>Eng. Data Sheet: CP-R7-V2</b> |       |        |      |            |       |      |       |  |
|                                  | <b>Engineering Data Sheet</b>  |                     |            |       |        |       | <b>Date: 7/25/2019</b>           |       |        |      |            |       |      |       |  |
|                                  | <b>Air Cooled, 60Hz</b>  |                     |            |       |        |       | <b>Supersedes: CP-R7-V1</b>      |       |        |      |            |       |      |       |  |
| <b>Model Number</b>              | <div style="display: flex; justify-content: space-around; text-align: center;"> <span>BR20</span> <span>HR20-12</span> <span>HR20-24</span> <span>HR20D-24</span> <span>BR25</span> <span>HR25-12</span> <span>HR25-24</span> <span>HR25D-24</span> <span>BR30</span> <span>HR30-12</span> <span>HR30-24</span> <span>HR30D-24</span> </div> |                     |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| <b>Configurator Number</b>       | <b>R2-30A</b>  |                     |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| <b>Description</b>               | <b>Units</b>   | <b>Product Data</b> |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| <b>Performance Data (6)</b>      |  |                     |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| CFM Delivery @ 125 PSIG (7)      | acfm   | 91.9                | 183.8      | 102.1 | 204.2  | 102.1 | 204.2                            |       |        |      |            |       |      |       |  |
| CFM Delivery @ 175 PSIG (7)      | acfm   | 76.7                | 153.4      | 90.1  | 180.2  | 101   | 202                              |       |        |      |            |       |      |       |  |
| CFM Displacement @ 125 PSIG      | icfm   | 109.4               | 218.8      | 126.4 | 252.8  | 126.4 | 252.8                            |       |        |      |            |       |      |       |  |
| CFM Displacement @ 175 PSIG      | icfm   | 93                  | 186        | 109.4 | 218.8  | 126.4 | 252.8                            |       |        |      |            |       |      |       |  |
| Maximum Pressure                 | psig   | 175                 |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Working Pressure Differential    | psig   | 35                  |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Pump Operating Speed @ 125 PSIG  | rpm  | 770                 |            |       |        |       | 890                              |       |        |      |            |       |      |       |  |
| Pump Operating Speed @ 175 PSIG  | rpm  | 655                 |            |       |        | 770   |                                  |       |        | 890  |            |       |      |       |  |
| Minimum Speed                    | rpm  | 425                 |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Maximum Speed                    | rpm  | 1000                |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Cooling Air Flow @ 125 PSIG      | cfm  | 2580                |            |       |        |       | 2980                             |       |        |      |            |       |      |       |  |
| Cooling Air Flow @ 175 PSIG      | cfm  | 2195                |            |       |        | 2580  |                                  |       |        | 2980 |            |       |      |       |  |
| Heat Rejection                   | btu/hr   | 44700               |            |       |        |       | 55970                            |       |        |      | 67160      |       |      |       |  |
| Aftercooler Approach Temp        | °F   | 30                  |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Noise Level (8)                  | dB(A)  | 80                  | 82         | 84    | 86     | 84    | 86                               |       |        |      |            |       |      |       |  |
| Min/Max Operating Temp           | °F   | 32 / 104            |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| <b>Dimensions and Weight</b>     |  |                     |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Tank Size                        | gal  | na                  | 120        | 240   | 240    | na    | 120                              | 240   | 240    | na   | 120        | 240   | 240  |       |  |
| Tank Configuration               | na   | Base                | Horizontal |       |        | Base  | Horizontal                       |       |        | Base | Horizontal |       |      |       |  |
| Tank Capacity @ 125 PSIG         | ft³  | na                  | 136.7      | 284.9 |        | na    | 136.7                            | 284.9 |        | na   | 137        | 284.9 |      |       |  |
| Tank Capacity @ 175 PSIG         | ft³  | na                  | 191.4      | 398.8 |        |       | na                               | 191.4 | 398.8  |      |            | na    | 191  | 398.8 |  |
| Tank Pumping Time @ 125 PSIG (9) | min  | na                  | 1.5        | 3.1   | 1.5    | na    | 1.3                              | 2.8   | 1.4    | na   | 1.3        | 2.8   | 1.4  |       |  |
| Tank Pumping Time @ 175 PSIG (9) | min  | na                  | 2.5        | 5.2   | 2.6    | na    | 2.1                              | 4.4   | 2.2    | na   | 1.9        | 3.9   | 2.0  |       |  |
| Package Length                   | in.  | 59.1                | 73.3       | 89.6  | 89.5   | 59.1  | 73.3                             | 89.6  | 89.5   | 59.1 | 73.3       | 89.6  | 89.5 |       |  |
| Package Width                    | in.  | 33.6                | 36.3       | 36.3  | 66.5   | 33.6  | 36.3                             | 36.3  | 66.5   | 33.6 | 36.3       | 36.3  | 66.5 |       |  |
| Package Height                   | in.  | 39.8                | 65.0       | 71.3  | 75.8   | 39.8  | 65.0                             | 71.3  | 75.8   | 39.8 | 65.0       | 71.3  | 75.8 |       |  |
| Approx. Ship Weight              | lbs.   | 1000                | 1517       | 1871  | 2845.0 | 1020  | 1557                             | 1911  | 2940.0 | 1060 | 1597       | 1951  | 3018 |       |  |
| Pump Length                      | in.  | 26.7                |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Pump Width                       | in.  | 33.5                |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Pump Height                      | in.  | 33.75               |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Pump Weight                      | lbs.   | 570                 |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Discharge Connection (10)        | npt "  | 1-1/4 F             |            |       |        |       |                                  |       |        |      |            |       |      |       |  |
| Operating/Parts Manual ID        | na   | CQGF3457            |            |       |        |       |                                  |       |        |      |            |       |      |       |  |

- 6) All units tested in accordance with CAGI/PNEUROP Acceptance Test Code PN2CPTC2.
- 7) acfm is actual cubic feet per minute at inlet conditions.
- 8) Sound levels are based off estimated dB(A).
- 9) Tank pumping time is based off 0 PSIG to fully pressurized.
- 10) M = Male connection, F=Female connection; the BRA20-30 have a 1" F connection with an air cooled after cooler.

**NOTE: Duplex models take quantities of 2 on applicable items such as motors, pump, oil quantity, etc.**